

BSPF G (BSP/BSPP) TAPS for Parallel Threads



%GROUP = TAPS

Size	TPI		CODE NUMBER				Code Sets	Pitch Dia. Tolerance	Flutes
			Taper	Inter	Bottom				
1/8	28		B81GA4	B81GB4	B81GC4		B81GD4	Z3	4
1/4	19		B82GA4	B82GB4	B82GC4		B82GD4	Z3	4
3/8	19		C83GA4	C83GB4	C83GC4		C83GD4	Z3	4
1/2	14		C84GA4	C84GB4	C84GC4		C84GD4	Z3	4
5/8	14		C84AGA4	C84AGB4	C84AGC4		C84AGD4	Z3	4
3/4	14		C85GA4	C85GB4	C85GC4		C85GD4	Z3	4
7/8	14		C86GA4	C86GB4	C86GC4		C86GD4	Z3	4
1"	11		C87GA6	C87GB6	C87GC6		C87GD6	Z3	6
1.1/4	11		K88GA6	K88GB6	K88GC6		K88GD6	Z3	6
1.1/2	11		K89GA6	K89GB6	K89GC6		K89GD6	Z3	6
1.3/4	11		K90GA6	K90GB6	K90GC6		K90GD6	Z3	6
2"	11		K91GA6	K91GB6	K91GC6		K91GD6	Z3	6
2.1/4	11		K92GA6	K92GB6	K92GC6		K92GD6	Z3	6
2.1/2	11		K93GA6	K93GB6	K93GC6		K93GD6	Z3	6
3"	11		K94GA8	K94GB8	K94GC8		K94GD8	Z3	8

Available in Taper, Intermediate and Bottom Lead
Also Available in Spiral Point and Spiral Flute

BSPT Rc TAPS for Tapered Threads

High Speed Steel - Ground Thread



%GROUP = TAPS

Size	TPI		Code	Flutes
1/8	28		B81XHC4	4
1/4	19		B82XHC4	4
3/8	19		C83XHC4	4
1/2	14		C84XHC4	4
3/4	14		C85XHC5	5
1"	11		C87XHC5	5
1.1/4	11		K88XHC5	5
1.1/2	11		K89XHC7	7
2"	11		K91XHC7	7

Available in Bottom Lead as Standard
(Also available in Taper and Inter lead upon request. We can also supply these as a Tap Set)

PIPE TAPS

Pipe Taps are supplied with **PARALLEL** threads or **TAPER** threads.

These taps are much shorter than a similar size of regular hand tap but the design features are the same. They are suitable for hand or machine use.

PARALLEL PIPE TAPS

Parallel pipe taps are used for parallel threading by hand or machine.

- BSP – "G" Series (made to British Standards):** Used when a pressure tight joint on the threads is not required (note: a sealant must be used).
- NPS (made to American Standards):** Used for free-fitting mechanical joints where thread sealing is not required.

TAPERED PIPE TAPS

Tapered pipe taps are used for tapered threading by hand or machine.

- BSPT – "Rc" Series (made to British Standards):** Used when a pressure joint on threads is required (note: a sealant must be used).
- NPT (made to American Standards):** Used when a general purpose fit is required.