

UNF TAPS

Straight Flute – Short Machine & Hand
High Speed Steel – Ground Thread



%GROUP = TAPS

RIGHT HAND

Size	TPI		CODE NUMBER				Code Sets	Pitch Dia. Tolerance	Flutes
			Taper	Inter	Bottom				
N0. 0	80		A01DA3	A01DB3	A01DC3		A01DD3	2B	3
N0. 1	72		A02DA3	A02DB3	A02DC3		A02DD3	2B	3
N0. 2	64		A03DA3	A03DB3	A03DC3		A03DD3	2B	3
N0. 3	56		A04DA3	A04DB3	A04DC3		A04DD3	2B	3
N0. 4	48		A05DA3	A05DB3	A05DC3		A05DD3	2B	3
N0. 5	44		A06DA3	A06DB3	A06DC3		A06DD3	2B	3
N0. 6	40		A07DA3	A07DB3	A07DC3		A07DD3	2B	3
N0. 8	36		A08DA3	A08DB3	A08DC3		A08DD3	2B	3
N0. 10	32		A09DA3	A09DB3	A09DC3		A09DD3	2B	3
3/16 UNS	32		B09DA3	B09DB3	B09DC3		B09DD3	2B	3
N0. 12	28		A10DA3	A10DB3	A10DC3		A10DD3	2B	3
1/4	28		B11DA3	B11DB3	B11DC3		B11DD3	2B	3
5/16	24		B12DA4	B12DB4	B12DC4		B12DD4	2B	4
3/8	24		B13DA4	B13DB4	B13DC4		B13DD4	2B	4
7/16	20		B14DA4	B14DB4	B14DC4		B14DD4	2B	4
1/2	20		B15DA4	B15DB4	B15DC4		B15DD4	2B	4
9/16	18		B16DA4	B16DB4	B16DC4		B16DD4	2B	4
5/8	18		B17DA4	B17DB4	B17DC4		B17DD4	2B	4
11/16	16		B117XDA4	B117XDB4	B117XDC4		B117XDD4	2B	4
11/16	18		B17XXDA4	B17XXDB4	B17XXDC4		B17XXDD4	2B	4
3/4	16		C18DA4	C18DB4	C18DC4		C18DD4	2B	4
7/8	14		C19DA4	C19DB4	C19DC4		C19DD4	2B	4
1"	12		C20DA4	C20DB4	C20DC4		C20DD4	2B	4
1 UNS	14		C220DA4	C220DB4	C220DC4		C220DD4	2B	4
1.1/16	12		C21XDA4	C21XDB4	C21XDC4		C21XDD4	2B	4
1.1/8	12		C21DA4	C21DB4	C21DC4		C21DD4	2B	4
1.1/4	12		C22DA4	C22DB4	C22DC4		C22DD4	2B	4
1.5/16	12		C22XDA4	C22XDB4	C22XDC4		C22XDD4	2B	4
1.3/8	12		C122DA4	C122DB4	C122DC4		C122DD4	2B	4
1.1/2	12		C23DA4	C23DB4	C23DC4		C23DD4	2B	4
1.5/8	12		K123DA6	K123DB6	K123DC6		K123DD6	2B	6
1.3/4	12		K24DA6	K24DB6	K24DC6		K24DD6	2B	6
1.7/8	12		K124DA6	K124DB6	K124DC6		K124DD6	2B	6
2"	12		K25DA6	K25DB6	K25DC6		K25DD6	2B	6



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LEFT HAND

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			Taper	Inter	Bottom				
N0. 10	32		A09DA3L	A09DB3L	A09DC3L		A09DD3L	2B	3
1/4	28		B11DA3L	B11DB3L	B11DC3L		B11DD3L	2B	3
5/16	24		B12DA4L	B12DB4L	B12DC4L		B12DD4L	2B	4
3/8	24		B13DA4L	B13DB4L	B13DC4L		B13DD4L	2B	4
7/16	20		B14DA4L	B14DB4L	B14DC4L		B14DD4L	2B	4
1/2	20		B15DA4L	B15DB4L	B15DC4L		B15DD4L	2B	4
9/16	18		B16DA4L	B16DB4L	B16DC4L		B16DD4L	2B	4
5/8	18		B17DA4L	B17DB4L	B17DC4L		B17DD4L	2B	4
11/16	18		B17XXDA4L	B17XXDB4L	B17XXDC4L		B17XXDD4L	2B	4
3/4	16		C18DA4L	C18DB4L	C18DC4L		C18DD4L	2B	4
7/8	14		C19DA4L	C19DB4L	C19DC4L		C19DD4L	2B	4
1"	12		C20DA4L	C20DB4L	C20DC4L		C20DD4L	2B	4