

METRIC TAPS

Straight Flute – Short Machine & Hand
High Speed Steel – Ground Thread

METRIC COARSE



%GROUP = TAPS

Size		CODE NUMBER				Code Sets	Pitch Dia. Tolerance	Flutes
		Taper	Inter	Bottom				
1.6 x 0.35		A29EA3	A29EB3	A29EC3		A29ED3	ISO 2	3
2.0 x 0.4		A30EA3	A30EB3	A30EC3		A30ED3	ISO 2	3
2.2 x 0.45		A31EA3	A31EB3	A31EC3		A31ED3	ISO 2	3
2.3 x 0.4		A311EA3	A311EB3	A311EC3		A311ED3	ISO 2	3
2.5 x 0.45		A32EA3	A32EB3	A32EC3		A32ED3	ISO 2	3
2.6 x 0.45		A32XEA3	A32XEB3	A32XEC3		A32XED3	ISO 2	3
3.0 x 0.5		A33EA3	A33EB3	A33EC3		A33ED3	ISO 2	3
3.5 x 0.6		A34EA3	A34EB3	A34EC3		A34ED3	ISO 2	3
4.0 x 0.7		A35EA3	A35EB3	A35EC3		A35ED3	ISO 2	3
4.5 x 0.75		A36EA3	A36EB3	A36EC3		A36ED3	ISO 2	3
5.0 x 0.8		A37EA3	A37EB3	A37EC3		A37ED3	ISO 2	3
5.5 x 0.9		A337EA3	A337EB3	A337EC3		A337ED3	ISO 2	3
6.0 x 1.0		B38EA3	B38EB3	B38EC3		B38ED3	ISO 2	3
7.0 x 1.0		B39EA4	B39EB4	B39EC4		B39ED4	ISO 2	4
8.0 x 1.25		B40EA4	B40EB4	B40EC4		B40ED4	ISO 2	4
9.0 x 1.25		B41EA4	B41EB4	B41EC4		B41ED4	ISO 2	4
10 x 1.5		B42EA4	B42EB4	B42EC4		B42ED4	ISO 2	4
11 x 1.5		B43EA4	B43EB4	B43EC4		B43ED4	ISO 2	4
12 x 1.75		B44EA4	B44EB4	B44EC4		B44ED4	ISO 2	4
14 x 2.0		B45EA4	B45EB4	B45EC4		B45ED4	ISO 2	4
16 x 2.0		B46EA4	B46EB4	B46EC4		B46ED4	ISO 2	4
18 x 2.5		C47EA4	C47EB4	C47EC4		C47ED4	ISO 2	4
20 x 2.5		C48EA4	C48EB4	C48EC4		C48ED4	ISO 2	4
22 x 2.5		C49EA4	C49EB4	C49EC4		C49ED4	ISO 2	4
24 x 3.0		C50EA4	C50EB4	C50EC4		C50ED4	ISO 2	4
27 x 3.0		C51EA4	C51EB4	C51EC4		C51ED4	ISO 2	4
30 x 3.5		C52EA4	C52EB4	C52EC4		C52ED4	ISO 2	4
33 x 3.5		C53EA4	C53EB4	C53EC4		C53ED4	ISO 2	4
36 x 4.0		K54EA4	K54EB4	K54EC4		K54ED4	ISO 2	4
39 x 4.0		K55EA6	K55EB6	K55EC6		K55ED6	ISO 2	6
42 x 4.5		K56EA6	K56EB6	K56EC6		K56ED6	ISO 2	6
45 x 4.5		K57EA6	K57EB6	K57EC6		K57ED6	ISO 2	6
48 x 5.0		K58EA6	K58EB6	K58EC6		K58ED6	ISO 2	6
52 x 5.0		K59EA6	K59EB6	K59EC6		K59ED6	ISO 2	6
56 x 5.5		K60EA6	K60EB6	K60EC6		K60ED6	ISO 2	6

LEFT HAND METRIC COARSE

%GROUP = TAPS

Size		CODE NUMBER				Code Sets	Pitch Dia. Tolerance	Flutes
		Taper	Inter	Bottom				
3.0 x 0.5		A33EA3L	A33EB3L	A33EC3L		A33ED3L	ISO 2	3
4.0 x 0.7		A35EA3L	A35EB3L	A35EC3L		A35ED3L	ISO 2	3
5.0 x 0.8		A37EA3L	A37EB3L	A37EC3L		A37ED3L	ISO 2	3
6.0 x 1.0		B38EA3L	B38EB3L	B38EC3L		B38ED3L	ISO 2	3
8.0 x 1.25		B40EA4L	B40EB4L	B40EC4L		B40ED4L	ISO 2	4
10 x 1.5		B42EA4L	B42EB4L	B42EC4L		B42ED4L	ISO 2	4
12 x 1.75		B44EA4L	B44EB4L	B44EC4L		B44ED4L	ISO 2	4
14 x 2.0		B45EA4L	B45EB4L	B45EC4L		B45ED4L	ISO 2	4
16 x 2.0		B46EA4L	B46EB4L	B46EC4L		B46ED4L	ISO 2	4
18 x 2.5		C47EA4L	C47EB4L	C47EC4L		C47ED4L	ISO 2	4
20 x 2.5		C48EA4L	C48EB4L	C48EC4L		C48ED4L	ISO 2	4
22 x 2.5		C49EA4L	C49EB4L	C49EC4L		C49ED4L	ISO 2	4
24 x 3.0		C50EA4L	C50EB4L	C50EC4L		C50ED4L	ISO 2	4