

UNC TAPS

Straight Flute – Short Machine & Hand
High Speed Steel – Ground Thread



%GROUP = TAPS

RIGHT HAND

Size	TPI		CODE NUMBER				Code Sets	Pitch Dia. Tolerance	Flutes
			Taper	Inter	Bottom				
N0. 1	64		AK02CA3	AK02CB3	AK02CC3		AK02CD3	2B	3
N0. 2	56		AK03CA3	AK03CB3	AK03CC3		AK03CD3	2B	3
N0. 3	48		AK04CA3	AK04CB3	AK04CC3		AK04CD3	2B	3
N0. 4	40		A05CA3	A05CB3	A05CC3		A05CD3	2B	3
N0. 5	40		A06CA3	A06CB3	A06CC3		A06CD3	2B	3
N0. 6	32		A07CA3	A07CB3	A07CC3		A07CD3	2B	3
N0. 8	32		A08CA3	A08CB3	A08CC3		A08CD3	2B	3
N0. 10	24		A09CA3	A09CB3	A09CC3		A09CD3	2B	3
3/16 UNS	24		B09CA3	B09CB3	B09CC3		B09CD3	2B	3
N0. 12	24		A10CA3	A10CB3	A10CC3		A10CD3	2B	3
1/4	20		B11CA3	B11CB3	B11CC3		B11CD3	2B	3
5/16	18		B12CA4	B12CB4	B12CC4		B12CD4	2B	4
3/8	16		B13CA4	B13CB4	B13CC4		B13CD4	2B	4
7/16	14		B14CA4	B14CB4	B14CC4		B14CD4	2B	4
1/2	13		B15CA4	B15CB4	B15CC4		B15CD4	2B	4
9/16	12		B16CA4	B16CB4	B16CC4		B16CD4	2B	4
5/8	11		B17CA4	B17CB4	B17CC4		B17CD4	2B	4
3/4	10		C18CA4	C18CB4	C18CC4		C18CD4	2B	4
7/8	9		C19CA4	C19CB4	C19CC4		C20CD4	2B	4
1"	8		C20CA4	C20CB4	C20CC4		C20CD4	2B	4
1.1/8	7		C21CA4	C21CB4	C21CC4		C21CD4	2B	4
1.1/4	7		C22CA4	C22CB4	C22CC4		C22CD4	2B	4
1.3/8	6		C122CA4	C122CB4	C122CC4		C122CD4	2B	4
1.1/2	6		C23CA4	C23CB4	C23CC4		C23CD4	2B	4
1.3/4	5		K24CA6	K24CB6	K24CC6		K24CD6	2B	6
2"	4.5		K25CA6	K25CB6	K25CC6		K25CD6	2B	6



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LEFT HAND

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			Taper	Inter	Bottom				
1/4	20		B11CA3L	B11CB3L	B11CC3L		B11CD3L	2B	3
5/16	18		B12CA4L	B12CB4L	B12CC4L		B12CD4L	2B	4
3/8	16		B13CA4L	B13CB4L	B13CC4L		B13CD4L	2B	4
7/16	14		B14CA4L	B14CB4L	B14CC4L		B14CD4L	2B	4
1/2	13		B15CA4L	B15CB4L	B15CC4L		B15CD4L	2B	4
9/16	12		B16CA4L	B16CB4L	B16CC4L		B16CD4L	2B	4
5/8	11		B17CA4L	B17CB4L	B17CC4L		B17CD4L	2B	4
3/4	10		C18CA4L	C18CB4L	C18CC4L		C18CD4L	2B	4
7/8	9		C19CA4L	C19CB4L	C19CC4L		C19CD4L	2B	4
1"	8		C20CA4L	C20CB4L	C20CC4L		C20CD4L	2B	4

