

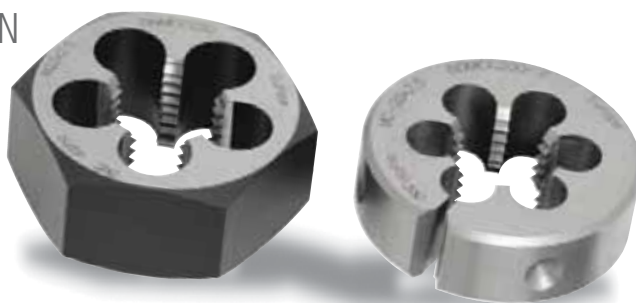


Cut and renew
internal threads to
exacting standards



measure standard		style		material				alpha	
UNC		COARSE		CARBON					
Thread	TPI	OAL	Drill Size	Taper	Intermediate	Bottoming	Set		
Dia. In.		mm	mm	Code	Code	Code	Code		
TAP - UNC - CARBON									
5G	40	48	2.6	UNCCT5G	UNCCI5G	UNCCB5G	UNCCS5G		
6G	32	50	2.8	UNCCT6G	UNCCI6G	UNCCB6G	UNCCS6G		
8G	32	53	3.5	UNCCT8G	UNCCI8G	UNCCB8G	UNCCS8G		
10G	24	58	3.9	UNCCT10G	UNCCI10G	UNCCB10G	UNCCS10G		
12G	24	62	4.5	UNCCT12G	UNCCI12G	UNCCB12G	UNCCS12G		
3/16	24(UNS)	58	3.7	UNCCT316	UNCCI316	UNCCB316	UNCCS316		
1/4	20	66	5.1	UNCCT14	UNCCI14	UNCCB14	UNCCS14		
5/16	18	72	6.6	UNCCT516	UNCCI516	UNCCB516	UNCCS516		
3/8	16	80	8.0	UNCCT38	UNCCI38	UNCCB38	UNCCS38		
7/16	14	85	9.4	UNCCT716	UNCCI716	UNCCB716	UNCCS716		
1/2	13	89	10.8	UNCCT12	UNCCI12	UNCCB12	UNCCS12		
9/16	12	95	12.2	UNCCT916	UNCCI916	UNCCB916	UNCCS916		
5/8	11	102	13.5	UNCCT58	UNCCI58	UNCCB58	UNCCS58		
3/4	10	112	16.5	UNCCT34	UNCCI34	UNCCB34	UNCCS34		
7/8	9	118	19.5	UNCCT78	UNCCI78	UNCCB78	UNCCS78		
1"	8	130	22.0	UNCCT1	UNCCI1	UNCCB1	UNCCS1		
1"1/8	7	138	25.0	UNCCT1-18	UNCCI1-18	UNCCB1-18	UNCCS1-18		
1"1/4	7	151	28.0	UNCCT1-14	UNCCI1-14	UNCCB1-14	UNCCS1-14		





measure standard		style	material		
UNC		COARSE	CARBON		alpha
Thread	TPI	1" OD	1-1/2" OD	2" OD	Nut
Dia. In.		Code	Code	Code	Code
DIE - UNC - CARBON					
5G	40	BDUNCC5G-1	-	-	-
6G	32	BDUNCC6G-1	-	-	-
8G	32	BDUNCC8G-1	-	-	-
10G	24	BDUNCC10G-1	-	-	-
12G	24	BDUNCC12G-1	-	-	-
3/16	24(UNS)	BDUNCC316-1	-	-	-
1/4	20	BDUNCC14-1	BDUNCC14-1.5	-	DNUNCC14
5/16	18	BDUNCC516-1	BDUNCC516-1.5	-	DNUNCC516
3/8	16	BDUNCC38-1	BDUNCC38-1.5	-	DNUNCC38
7/16	14	BDUNCC716-1	BDUNCC716-1.5	-	DNUNCC716
1/2	13	BDUNCC12-1	BDUNCC12-1.5	BDUNCC12-2	DNUNCC12
9/16	12	-	BDUNCC916-1.5	BDUNCC916-2	DNUNCC916
5/8	11	-	BDUNCC58-1.5	BDUNCC58-2	DNUNCC58
3/4	10	-	-	BDUNCC34-2	DNUNCC34
7/8	9	-	-	BDUNCC78-2	DNUNCC78
1"	8	-	-	BDUNCC1-2	DNUNCC1
1"1/8	7	-	-	-	DNUNCC1-18
1"1/4	7	-	-	-	DNUNCC1-14
1"3/8	6	-	-	-	DNUNCC1-38
1"1/2	6	-	-	-	DNUNCC1-12
1"3/4	5	-	-	-	DNUNCC1-34
2"	4.5	-	-	-	DNUNCC2



Cut and renew
external threads to
exacting standards

