



| measure standard |  | style      |  | material |  |  |  | alpha |  |
|------------------|--|------------|--|----------|--|--|--|-------|--|
| BSPT             |  | PIPE TAPER |  | CARBON   |  |  |  |       |  |

| Thread   | TPI | OAL | Drill Size | Taper | Intermediate | Bottoming | Set  |  |  |
|----------|-----|-----|------------|-------|--------------|-----------|------|--|--|
| Dia. In. |     | mm  | mm         | Code  | Code         | Code      | Code |  |  |

**TAP - BSPT - CARBON**

|       |    |     |      |   |   |            |   |  |  |
|-------|----|-----|------|---|---|------------|---|--|--|
| 1/8   | 28 | 59  | 8.4  | - | - | BSPTCB18   | - |  |  |
| 1/4   | 19 | 67  | 11.2 | - | - | BSPTCB14   | - |  |  |
| 3/8   | 19 | 75  | 14.5 | - | - | BSPTCB38   | - |  |  |
| 1/2   | 14 | 87  | 18.0 | - | - | BSPTCB12   | - |  |  |
| 3/4   | 14 | 96  | 23.5 | - | - | BSPTCB34   | - |  |  |
| 1"    | 11 | 109 | 30.0 | - | - | BSPTCB1    | - |  |  |
| 1"1/4 | 11 | 119 | 38.5 | - | - | BSPTCB1-14 | - |  |  |
| 1"1/2 | 11 | 125 | 44.5 | - | - | BSPTCB1-12 | - |  |  |
| 2"    | 11 | 140 | 56.0 | - | - | BSPTCB2    | - |  |  |

| measure standard |  | style      |  | material |  |  |  | alpha |  |
|------------------|--|------------|--|----------|--|--|--|-------|--|
| NPT              |  | PIPE TAPER |  | CARBON   |  |  |  |       |  |

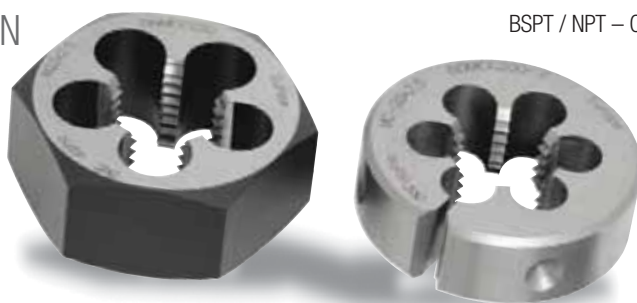
| Thread   | TPI | OAL | Drill Size | Taper | Intermediate | Bottoming | Set  |  |  |
|----------|-----|-----|------------|-------|--------------|-----------|------|--|--|
| Dia. In. |     | mm  | mm         | Code  | Code         | Code      | Code |  |  |

**TAP - NPT - CARBON**

|       |      |     |      |   |   |           |   |  |  |
|-------|------|-----|------|---|---|-----------|---|--|--|
| 1/8   | 27   | 54  | 8.7  | - | - | NPTCB18   | - |  |  |
| 1/4   | 18   | 62  | 11.1 | - | - | NPTCB14   | - |  |  |
| 3/8   | 18   | 65  | 14.5 | - | - | NPTCB38   | - |  |  |
| 1/2   | 14   | 79  | 18.0 | - | - | NPTCB12   | - |  |  |
| 3/4   | 14   | 82  | 23.0 | - | - | NPTCB34   | - |  |  |
| 1"    | 11.5 | 95  | 29.0 | - | - | NPTCB1    | - |  |  |
| 1"1/4 | 11.5 | 102 | 38.0 | - | - | NPTCB1-14 | - |  |  |
| 1"1/2 | 11.5 | 108 | 44.0 | - | - | NPTCB1-12 | - |  |  |
| 2"    | 11.5 | 114 | 56.0 | - | - | NPTCB2    | - |  |  |

Cut and renew  
internal threads to  
exacting standards





| measure standard    |     | style      |           | material    |           |  |
|---------------------|-----|------------|-----------|-------------|-----------|-------------------------------------------------------------------------------------|
| BSPT                |     | PIPE TAPER |           | CARBON      |           |                                                                                     |
| Thread              | TPI | 1"OD       | 1-1/2" Od | 2" Od       | Nut       |                                                                                     |
| Dia. In.            |     | Code       | Code      | Code        | Code      |                                                                                     |
| DIE - BSPT - CARBON |     |            |           |             |           |                                                                                     |
| 1/8                 | 28  | -          | -         | BDBSPTC18-2 | DNBSPTC18 |                                                                                     |
| 1/4                 | 19  | -          | -         | BDBSPTC14-2 | DNBSPTC14 |                                                                                     |
| 3/8                 | 19  | -          | -         | BDBSPTC38-2 | DNBSPTC38 |                                                                                     |
| 1/2                 | 14  | -          | -         | BDBSPTC12-2 | DNBSPTC12 |                                                                                     |
| 3/4                 | 14  | -          | -         | BDBSPTC34-2 | DNBSPTC34 |                                                                                     |
| 1"                  | 11  | -          | -         | -           | DNBSPTC1  |                                                                                     |
|                     |     | -          | -         | -           | -         |                                                                                     |
|                     |     | -          | -         | -           | -         |                                                                                     |
|                     |     | -          | -         | -           | -         |                                                                                     |



Cut and renew  
external threads to  
exacting standards

| measure standard   |      | style      |           | material   |      |  |
|--------------------|------|------------|-----------|------------|------|--------------------------------------------------------------------------------------|
| NPT                |      | PIPE TAPER |           | CARBON     |      |                                                                                      |
| Thread             | TPI  | 1"OD       | 1-1/2" OD | 2" OD      | Nut  |                                                                                      |
| Dia. In            |      | Code       | Code      | Code       | Code |                                                                                      |
| DIE - NPT - CARBON |      |            |           |            |      |                                                                                      |
| 1/8                | 27   | -          | -         | BDNPTC18-2 | -    |                                                                                      |
| 1/4                | 18   | -          | -         | BDNPTC14-2 | -    |                                                                                      |
| 3/8                | 18   | -          | -         | BDNPTC38-2 | -    |                                                                                      |
| 1/2                | 14   | -          | -         | BDNPTC12-2 | -    |                                                                                      |
| 3/4                | 14   | -          | -         | BDNPTC34-2 | -    |                                                                                      |
| 1"                 | 11.5 | -          | -         | -          | -    |                                                                                      |
| 1"1/4              | 11.5 | -          | -         | -          | -    |                                                                                      |
| 1"1/2              | 11.5 | -          | -         | -          | -    |                                                                                      |
| 2"                 | 11.5 | -          | -         | -          | -    |                                                                                      |

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